

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 105.60035ZN | L.21/00475/1 R | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 6X35 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|----------------------|----------------|-------|---------------|----|-----|
| | min. | max | | | |
| LENGHT | 33,75 | 36,25 | 34,680-34,850 | 10 | 0 |
| PENETRATION WIDTH #3 | 6,50 REF | | 6,42-6,46 | 10 | 0 |
| MINOR ANGLE | 150,00 | | 150-151 | 10 | 0 |
| HEAD DIAMETER | 10,37 | 10,80 | 10,470-10,710 | 10 | 0 |
| PITCH | 2,69 | | 2,670-2,690 | 10 | 0 |
| END DIAMETER | 3,16 | | 3,580-3,60 | 10 | 0 |
| V VALUE | 6 MAX | | 1,870-1,920 | 10 | 0 |
| ANGLE OF THRAD | 30,00 | | 30-31 | 10 | 0 |
| RAISE | 0,60 | | 0,510-0,570 | 10 | 0 |
| PENETRATION DEPTH #3 | 2,49 | 3,16 | 2,90-2,950 | 10 | 0 |
| MAJOR DIAMETER | 6 | 6,18 | 6,090-6,150 | 10 | 0 |
| HEAD THICKNESS | 3,60 | 4,00 | 3,880-3,910 | 10 | 0 |
| VISUAL | | | OK | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 3LV25 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|---|----|---|---|----|----|----|----|----|----|---|
| Valore rilevato Measured Value | | | | | | | | | | | |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | |
|-----------------------------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

